



Installation for Universal Tractor Canopy with ROPS

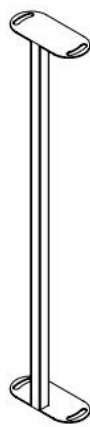
Part Number: 4550

Patent Number: US 10,053,158 B1

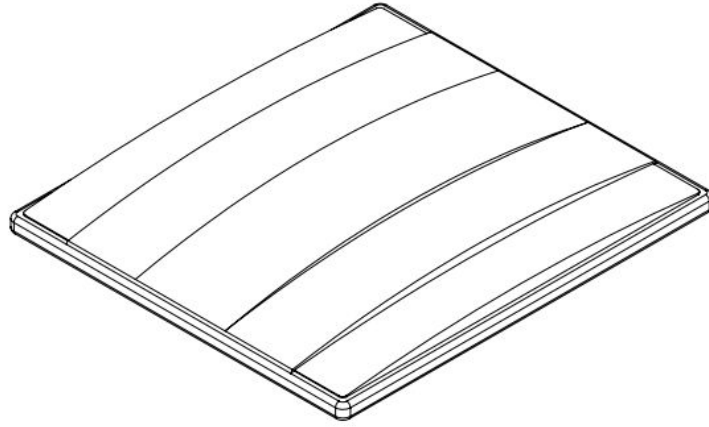


Installation Time: 25 minutes

Hardware Kit for 4550



Crossbar (4550CB)



Tractor Canopy Top

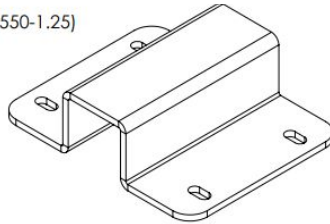


Gasket for 4550CB



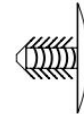
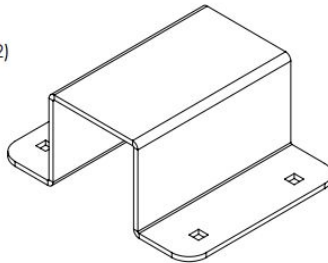
Gasket for 1.25" Top Bar Bracket

2-1.25" Top Bar Bracket (4550-1.25)



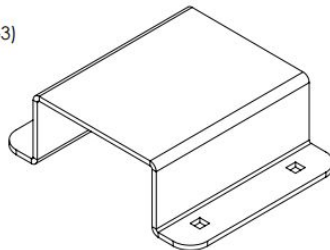
4-3/8"-16-1" Hex Head Bolts

2-2" ROPS Bracket (3641S-2)



2- Black Plugs

2-3" ROPS Bracket (3641S-3)



8-1/4"-20-1.5" Carriage Bolts



8-1/4"-20 Lock Nuts



8-3/8" Flat Washers

Tools Required for Assembly: 7/16" and 9/16" ratchet. Do not use power tools

1. Line up the crossbar to be centered on top of the ROPS as shown in the picture below.



2. Place the gasket liner inside of the 1" ROPS top bracket before placing it on the crossbar as shown below.



3. Use the top bar brackets and the corresponding ROPS bracket to fix the crossbar in place. Make sure the brackets are spaced evenly, then tighten them with the carriage bolts and lock nuts. Be sure to tighten them evenly and not to bend the brackets.



4. Align the canopy top with the slots on the crossbar to fit either the forward or aft position. Place the crossbar gaskets between the crossbar and the canopy. Then place the washers in between the bolt head on the $\frac{3}{8}$ "-16 screws and the end plates on the crossbar as shown below.



5. Tighten down the rest of the bolts and adjust the canopy to the appropriate angle. Place the plugs in the open holes in the canopy top.



The canopy can be removed from the crossbar and the ROPS can fold down. The crossbar will not get in the way and does not need to be removed.

